## General-purpose Limit Switch

A New Version of the D4B-_ with Better

## Seal, Shock Resistance, and

## Maintenance

■ Snap-action or slow-action contact for accurate switching with safe operation via direct drive positive contact opening even with metal deposition between mating contacts.

- Two sets of contact: one (NC) for safety circuit and the other (NO) for control circuit.

■ Enclosure rating: IP67 (IEC529) UL/CSA NEMA 3, $4,4 \mathrm{X}, 6 \mathrm{P}$ and 13.

■ Wide standard operating temperature range: $-40 \%$ C to $80 \%$ C (standard type).

■ Conforms to EN50041 (42.5 x 60 mm ) with the Forms A, B, C and D.

■ Four-position turret head.

- 3 conduit switches are available.
- Approved Standards:

IEC (IEC947-5-1)
CENELEC (EN60947-5-1)
VDE (VDE 0660 Part 200, 206) UL (UL508)
CSA (CSA C22.2 No.14)


■ SUVA approved (Slow-action type).

## Ordering Information

## Model Number Legend:


: G1/2 (PF1/2) (standard)
1/2-14NPT (standard)
5: PG13.5 (3 conduit)
6: G1/2 (PF1/2) (3 conduit)
7: 1/2-14NPT (3 conduit)
2. Built-in Switch

1: SPDB-NO/NC (Snap-action)
A: DPDB-2NC (Slow-action)
5: DPDB-1NC/1NO (Slow-action)

## 3. Actuator

11: Roller lever (standard)
70: Top plunger
71: Top roller lever
16: Adjustable roller lever
17: Adjustable rod lever
81: Coil spring
87: Plastic rod
00: Switch box (without head)
1R: Roller lever
(conventional D4B-compatible)

- Standard Switch (EN50041)

|  |  | Conduit size |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | PG13.5** |  |  | G1/2 |  |  | 1/2-14NPT |  |  |
|  | Actuator | SPDB-NO/NC (Snap-action) | DPDB-2NC (Slow-action) | DPDB-NO/NC (Slow-action) | SPDB-NO/NC (Snap-action) | DPDB-2NC (Slow-action) | DPDB-NO/NC (Slow-action) | SPDB-NO/NC (Snap-action) | DPDB-2NC (Slow-action) | DPDB-NO/NC (Slow-action) |
| Side rotary | Roller lever (form A) | D4B-1111N | D4B-1A11N | D4B-1511N | D4B-2111N | D4B-2A11N | D4B-2511N | D4B-3111N | D4B-3A11N | D4B-3511N |
|  | Adjustable roller lever | D4B-1116N | D4B-1A16N | D4B-1516N | D4B-2116N | D4B-2A16N | D4B-2516N | D4B-3116N | D4B-3A16N | D4B-3516N |
|  | Adjustable rod lever (form D) | D4B-1117N | D4B-1A17N | D4B-1517N | D4B-2117N | D4B-2A17N | D4B-2517N | D4B-3117N | D4B-3A17N | D4B-3517N |
| Top plunger | Plain (form B) | D4B-1170N | D4B-1A70N | D4B-1570N | D4B-2170N | D4B-2A70N | D4B-2570N | D4B-3170N | D4B-3A70N | D4B-3570N |
|  | Roller (form C) | D4B-1171N | D4B-1A71N | D4B-1571N | D4B-2171N | D4B-2A71N | D4B-2571N | D4B-3171N | D4B-3A71N | D4B-3571N |
| Wobble lever* | Coil spring | D4B-1181N | D4B-1A81N | D4B-1581N | D4B-2181N | D4B-2A81N | D4B-2581N | D4B-3181N | D4B-3A81N | D4B-3581N |
|  | Plastic rod | D4B-1187N |  | D4B-1587N | D4B-2187N | D4B-2A87N | D4B-2587N | D4B-3187N | D4B-3A87N | D4B-3587N |
| Standards |  | VDE 0660 Part 200, IEC947-5-1 Chap. 1 | VDE 0660 Part 206, IEC947-5-1 Chap. 1 and 3 |  | VDE 0660 <br> Part 200, IEC947-5-1 Chap. 1 | VDE 0660 Part 206, IEC947-5-1 Chap. 1 and 3 |  | VDE 0660 Part 200, IEC947-5-1 Chap. 1 | VDE 0660 Part 206, IEC947-5-1 Chap. 1 and 3 |  |

*Wobble lever switches cannot be used as safety limit switches.
**The D4B-_N is a limit switch conforming to European standards, and only the PG13.5 conduit is a standard in Europe.
3 Conduit Switch

*Wobble lever switches cannot be used as safety limit switches.
**The D4B-_N is a limit switch conforming to European standards, and only the PG13.5 conduit is a standard in Europe.

## Replacement of Parts

Because the D4B-_N employs a block mounting construction, the switch box, operating head, and lever (side rotary type only) may be ordered as a complete assembly or individually as replacement parts. (Replacement parts are not available as a switch box and head assembly or as a head and lever assembly.)


## Replacement Part

Switch Box

|  | EN50041 |  |  | 3 conduit type |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | PG13.5 | G1/2 | 1/2-14NPT | PG13.5 | G1/2 | 1/2-14NPT |
| SPDB-NO/NC (Snap-action) | D4B-1100N | D4B-2100N | D4B-3100N | D4B-5100N | D4B-6100N | D4B-7100N |
| DPDB-2NC <br> (Slow-action) | D4B-1A00N | D4B-2A00N | D4B-3A00N | D4B-5A00N | D4B-6A00N | D4B-7A00N |
| DPDB-NO/NC <br> (Slow-action) | D4B-1500N | D4B-2500N | D4B-3500N | D4B-5500N | D4B-6500N | D4B-7500N |

## Operating Heads

| Actuator | Type | Model |
| :--- | :--- | :--- |
| Side rotary | Standard | D4B-0010N |
| Top plunger | Plain | D4B-0070N |
|  | Roller | D4B-0071N |
| Nobble lever | Coil spring | D4B-0081N |
|  | Plastic rod | D4B-0087N |

Levers (for Side Rotary Switches)

| Actuator | Length | Diameter of roller | Model |
| :--- | :--- | :--- | :--- |
| Standard | 31.5 | 17.5 dia. | D4B-0001N |
| Adjustable roller lever | 25 to 89 | 19 dia. | D4B-0006N |
| Adjustable rod lever | 145 max. | --- | D4B-0007N |
| Interchangable with D4B-0001 | 33.7 | 19 dia. | D4B-000RN |

## Specifications

- Ratings

AC-15 2A/400V (TÜV)
NEMA A600 (UL/CSA)

| Rated voltage | Current |  |  | Switching power |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Continuous | Make | Break | Make | Break |
| 120 VAC | 10 A | 60 A | 6 A | 7,200 VA | 720 VA |
| 240 VAC |  | 30 A | 3 A |  |  |
| 480 VAC |  | 15 A | 1.5 A |  |  |
| 600 VAC |  | 12 A | 1.2 A |  |  |

## Approved Standards

Snap-action
UL508 (UL File No. E576675)
CSA C22.2 No. 14 (CSA File No. LR45746)
Slow-action
UL508 (UL File No. E576675)
CSA C22.2 No. 14 (CSA File No. LR45746)
IEC 947-5-1 Chap. 1, 3
EN 60947-5-1 Chap. 1,3
VDE 0660 Part 200, 206 (TÜV File No. R9151643) SUVA (Certification No. 4887)

EN 60947-5-1 Chap. 1
VDE 0660 Part 200 (TÜV File No. R9151372)

Characteristics

| Operating speed | $1 \mathrm{~mm} / \mathrm{s}$ to $50 \mathrm{~cm} / \mathrm{s}$ (with D4B-1111N) |
| :---: | :---: |
| Operating frequency | Mechanical: 120 operations/min Electrical: 30 operations/min |
| Insulation resistance | 100 MW min. (at 500 VDC) |
| Contact resistance | 25 mW max. (initial value) |
| Dielectric strength | Snap-action <br> 1,000 VAC, $50 / 60 \mathrm{~Hz}$ for 1 min between non-continuous terminals <br> 2,500 VAC, $50 / 60 \mathrm{~Hz}$ for 1 min between current-carrying metal parts and ground, and between each terminal and non-current-carrying metal part <br> Slow-action <br> $\mathrm{U}_{\mathrm{imp}} 4,000$ VAC between terminals of same polarity; between terminals of different polarity; between current-carrying metal parts and ground; between each terminal and non-current-carrying metal part |
| Positive opening force | Slow-action: lever type: $\quad 19.61 \mathrm{~N}(2 \mathrm{kgf}) \mathrm{min}$. plunger type: $49.03 \mathrm{~N}(5 \mathrm{kgf}) \mathrm{min}$. |
| Positive opening travel | Slow-action: lever type: $35 \%$ min. plunger type: 3.2 mm min. |
| Rated insulation voltage ( $\mathrm{U}_{\mathrm{i}}$ ) | 600 VAC (IEC 947-5-1) |
| Conventional enclosed thermal current ( $\mathrm{l}_{\text {the }}$ ) | 20 A (IEC 947-5-1) |
| Short-circuit protective device | 10 A fuse (type gl) (IEC 269-1, 2) |
| Pollution degree | 3 (VDC0110/IEC664) |
| Vibration resistance | Malfunction: 10 to 500 Hz , 1.3-mm double amplitude |
| Shock resistance | Destruction: $1,000 \mathrm{~m} / \mathrm{s}^{2} \mathrm{~min}$. (approx. 100G min.) Malfunction: $300 \mathrm{~m} / \mathrm{s}^{2} \mathrm{~min}$. (approx. 30G min.) |
| Life expectancy | Snap-action Mechanical: $30,000,000$ operations min.  <br>  Electrical: See "Engineering Data". <br> Slow-action Mechanical: $30,000,000$ operations min.  <br>  Electrical: 500,000 operations min. |
| Contact gap | Snap-action: $2 \times 0.5 \mathrm{~mm}$ min. Slow-action: $2 \times 2 \mathrm{~mm}$ min. |
| Bounce time | Snap-action: 3 ms max. Slow-action: same as the operating speed |
| Ambient temperature | Operating: $-40 \% \mathrm{C}$ to $80 \% \mathrm{C}$ (with no icing) (see note) |
| Ambient humidity | Operating: 95\% max. |
| Enclosure ratings | NEMA: 3.4, 4X, 6P and 13 IEC: IP67 |
| Weight | Approx. 290 g (for D4B-1111N) |

Note: $-25 \%$ C to $80 \%$ C for flexible rod type.

## ■ Operating Characteristics

| Model | $\begin{aligned} & \text { D4B--111N } \\ & \text { D4B--A11N } \\ & \text { D4B-_511N } \end{aligned}$ | D4B-_116N D4B-_A16N* D4B-_516N | D4B-_117N D4B-_A17N** D4B-_517N | $\begin{aligned} & \text { D4B--170N } \\ & \text { D4B--A70N } \\ & \text { D4B--_570N } \end{aligned}$ | D4B-_171N D4B--A71N D4B-_571N | $\begin{array}{\|l} \hline \text { D4B--181N } \\ \text { D4B--A81N } \\ \text { D4B--581N } \end{array}$ | D4B--187N D4B--A87N D4B--587N |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| OF max. | $9.4 \mathrm{~N}(960 \mathrm{gf})$ |  | $2.1 \mathrm{~N}(216 \mathrm{gf})$ | 18.6 N (1900 gf) |  | $1.47 \mathrm{~N}(150 \mathrm{gf})$ |  |
| RF min. | 1.47 N (150 gf) |  | $0.31 \mathrm{~N}(30 \mathrm{gf})$ | 2.0 N (200 gf) |  | --- |  |
| PT | 21+3\% |  |  | 2.0 mm max. |  | 15\% max. |  |
| OT min. | 50\% |  |  | 5.0 mm |  | --- |  |
| MD max. | Snap-action type: 12\% Slow-action type: 0\% |  |  | Snap-action type: 1.0 mm Slow-action type: 0 mm |  | --- |  |
| TT | (75\%) |  |  | (7.0 mm) |  | --- |  |
| FP max. | --- |  |  | 38 mm | 51 mm | --- |  |
| OP | --- |  |  | $35+1 \mathrm{~mm}$ | $48+1 \mathrm{~mm}$ | --- |  |

*The operating characteristics of these switches were measured with the roller lever set at 31.5 mm .
${ }^{* *}$ The operating characteristics of these switches were measured with the rod lever set at 140 mm .

## Engineering Data

## Electrical Life Expectancy

(SPDB-NO/NC Contact, Snap-action)


## Nomenclature



## Operation

## Positive Contact Opening Mechanism

## SPDB-NO/NC Contact (Snap-action)

If metal deposition between mating contacts occurs on the NC contact side, they can be pulled apart by the shearing force and tensile force generated when part B of the safety cam or plunger engages part A of the movable contact blade. When the safety cam or plunger is moved in the direction of the black arrow, the limit switch releases.

1. When metal deposition occurs.

2. When contacts are being pulled apart.

3. When contacts are completely
pulled apart.


DPST Contact (Slow-action)


Conforms to IEC 947-5-1 chap. 3
Conforms to VDE 0660 Part 206
When metal deposition occurs, the contacts are separated from each other by the plunger being pushed in.

## Contact Form (EN 50013)

SPDB-NO/NC Contacts (Snap-action)


VDE 0660 part 200 IEC 947-5-1 Chap. 1

DPDB-2NC Contacts (Slow-action)


Positively opening contacts VDE 0660 part 200, 206 IEC 947-5-1 Chap. 1 and 3

## Diagrams

Slow-action


DPDB-1NC/1NO Contacts (Slow-action)


Positively opening contacts VDE 0660 part 200, 206 IEC 947-5-1 Chap. 1 and 3

## Dimensions

Note: 1. All units are in millimeters unless otherwise indicated.
2. Unless otherwise specified, a tolerance of +0.4 mm applies to all dimensions.
3. When placing your order, specify the conduit type by adding a code from the list below to the blank box of the following model numbers as shown below.
EN50041 switches 3-conduit switches
1: PG 13.5
5: PG 13.5
2: G 1/2
6: G $1 / 2$
3: 1/2-14NPT
7: $1 / 2-14 N P T$

## EN50041 Switches

D4B-_111N,
D4B-_A11N


D4B-_116N,
D4B-_A16N


D4B-_117N,
D4B-_A17N


*The coil spring may be operated from any direction except axial direction.
${ }^{* *}$ Be sure to adjust the dog to within 40 mm from the top end of the coil spring.

D4B-_187N,
D4B-_A87N

*Be sure to adjust the dog to within 40 mm from the top end of the plastic rod.

## 3 Conduit Switches

D4B-_111N,
D4B-_A11N


D4B-_116N,
D4B-_A16N


D4B-_117N,
D4B-_A17N


D4B-170N,
D4B-_A70N


D4B-_171N,
D4B-_A71N


D4B-_181N, D4B-_A81N


D4B-_187N, D4B-_A87N



## Roller Lever

D4B-0001N


## D4B-0003N



## D4B-0005N



D4B-0002N


## D4B-0004N



D4B-0006N


D4B-0007N


## Precautions

## CW, CCW or Two-way Operation

The head of side rotary switches can be converted in seconds to CW, CCW, or two-way operation. The conversion procedure follows.


## Procedure

1. Dismount the head by loosening the four screws that secure it.
2. Turn over the head to set the desired operation (CW, CCW, or both). The desired operation can be selected by setting the mode selector knob shown in the figure. This knob is factory set to the "CW + CCW" (two-way operation) position.

## Mounting

To mount the D4B 3-conduit type, mounting screws are required as well as the preparation of two protruding parts ( $5 \mathrm{dia} .^{-0.05 /-0.15 \text { ) to }}$ secure the switch as shown in the illustration.


Mounting hole

Mounting panel

Hole for protruding part $5_{-0.15}^{-0.05}$ dia. holes, max. 5 height

## Mounting Holes

D4B-1 $\qquad$ N, -2 $\qquad$
N
Two, $5.2_{0}^{+0.2}$ dia. holes or M5 swagged holes


Note: Accommodates EN50041 mounting dimensions.
D4B-5

$$
\mathrm{N},-6
$$

$$
\ldots \mathbf{N},-7
$$

$$
\mathbf{N}
$$



## Correct Selection and Usage of Switches

## Snap-action Switch

A snap-action switch takes only a short time to switch electric current, which reduces contact arcing and prevents contacts from wear and tear. Therefore, a snap-action switch is more ideal than a slowaction switch for applications that require high repeat accuracy, high operation frequency, and slow operating speed.

## Slow-action Switch

The electric current switching time of a slow-action switch increases or decreases in proportion to the operating speed of the switch. A slow-action switch, compared with a snap-action switch, has enough separation force at the time of contact weld and provides insulation capability after the contacts are separated. Therefore, a slow-action switch is ideal for different load connections such as the same polarity, the opposite polarity, and the different power source connections.

## Safety Switch

The NC contact section of the D4B-_N's built-in switch incorporates a shearing force contact separating mechanism. Therefore, based on the above mentioned switching features, the snap-action switch can be mainly applied to positioning control purposes and the slowaction switch can be mainly applied to safety and protection purposes. Both slow- and snap-action switches conform to BS5304, IEC 204-1, and VDE 0113 safety standards.

## ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937 . To convert grams into ounces, multiply by 0.03527 .

Cat. No. C05-E1-6 In the interest of product improvement, specifications are subject to change without notice.

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